### Chapter

## Addendum: Metric

# Making a Metric Drawing Template

In this chapter, you will cover the following to World Class standards:

- Starting from Scratch for the Last time
- Creating New Layers in an AutoCAD Drawing
- Setting Your Object Snaps
- Modifying Text Styles
- Creating a Metric Dimension Style
- Modifying the Drawing Units
- Setting the Drawing Limits
- Modifying the Linetype Scale
- Saving a Drawing Template

In the first two units, the Rectangular and the Circular problem, you created layers, set Object Snaps, modified the Standard Dimension Style and made other system variable changes to make the drawing clear to read. In this chapter, you will again repeat all of these alterations, but now those settings will be saved as a metric template, so in the future you won't have to change the settings every time you start a new drawing. A metric template is not the only type of drawing model required by designers, engineers and architects. Architectural, civil, electrical and metric templates are also useful when creating all sorts of various types of prints. To create a template, you need to start the drawing from scratch.

#### **Starting from Scratch for the Last Time**

Pick the New Drawing tool on the Quick Access toolbar and the Select template window will appear. Click the down arrow to the right of the Open button, and Select Open with No Template, either Imperial (English) or Metric. Choose the Imperial (feet and inches) option since this will use the conventional measurement used in the United States (See Figure 8.1). The metric choice will not just align your system variable for the metric system, but the decimal numbers such as 1.500 will be displayed as 1,500 since the comma is used as a decimal point in the metric system. If you are building a mechanical or metric template outside the United States, then you would pick the metric radial button.



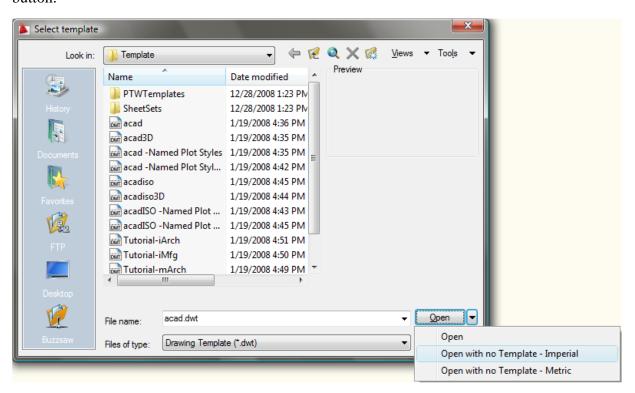


Figure 8.1 – Opening a new file with no template

#### **Creating New Layers in an AutoCAD Drawing**



**Figure 8.2 - The Layers Panel** 

When expanding the orthographic drawing and adding more than one view, like a top and front view, new linetypes such as hidden, section and hatch will be needed to explain these views to the machinist or construction worker. You will also need new layers for the drawing border and possible hatching for cross section views. To create new layers using the Layers Properties Manager, select the Layer Properties command button to the left of the Layers Control list box on the Layers panel (See Figure 8.2). Add the following layers shown in Table 8.1 using the New button in the Layer Properties Manager.



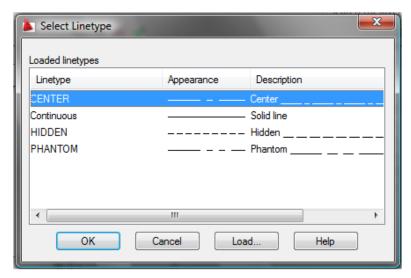
Layer Name	Color	Linetype
Border	8 (dk. gray)	Continuous
Center	Green	Center
Dimension	Red	Continuous
Hatch	254 (lt. gray)	Continuous
Hidden	Cyan	Hidden
Section	Magenta	Phantom
Text	Blue	Continuous

**Table 8.1 - Metric Template Layers** 

To create this template, you need make seven new layers. To create the layers, select the New button. Immediately, the layer name is ready for editing, so type, "Border", and ENTER twice to add each new layer. Continue to add the new layers until you type the Text layer name. Next, you need to choose different colors to help distinguish between the layers. To change colors, place your mouse arrow over the color box in the Border layer row and single left click with your mouse. The Select Color window will appear in front of the Layers Properties Manager. Select the gray (color 8) on the Standard Colors Row from the Standards Colors row and select the OK button. You will now see that Border layer is 8 (gray). Repeat the process until you select the Blue color for the Text layer.

To finish creating and modifying layers, you need to change the linetype to a Center linetype on the Center layer, Hidden linetype on the Hidden layer, and the Phantom linetype on the Section layer. Place your arrow over "Continuous" in the Center layer row and single left click with your mouse. The Select Linetype window will appear in front of the Layers Properties Manager (Figure 8.3). Note that only the Continuous Linetype is loaded; so select the Load button and the Load and Reload Linetypes window will appear. Scroll down, highlight the CENTER

linetype and select the OK button. Repeat the process for the Hidden and Phantom linetypes so that four different linetypes are shown in the Select Linetypes window.



Highlight the CENTER linetype in the Select Linetype window and select OK. You will now see that the Center layer has a CENTER linetype (Figure 8.4). Place your mouse arrow over the text "Continuous" in the Hidden layer to re-enter the Select Linetype window. Highlight the Hidden linetype in the Select Linetype window and select OK. Repeat the same steps for the Section layer to load the Phantom linetype.

Figure 8.3 - The Select Linetype Window

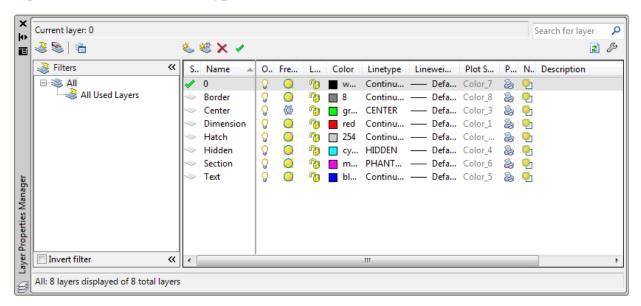


Figure 8.4 - The Layer Properties Manager window

#### **Setting your Object Snaps**

Setting Object Snaps will allow you to select points precisely. Bring up the Object Snaps Settings by right-clicking on the Object Snaps icon on the tray at the bottom of the screen and selecting Settings. In the Metric template, you need to select the Object Snap Mode Center for grabbing the center point of a circle, recognized by an orange circle when in the zone (Figure 8.5). You also need to choose Endpoint, Midpoint, Quadrant, Intersection and Perpendicular.



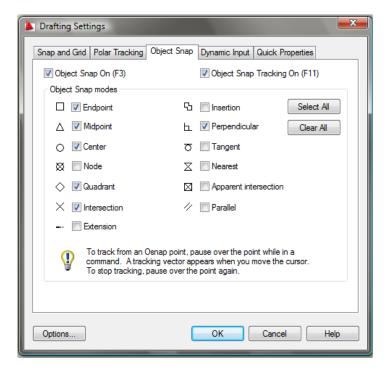


Figure 8.5 – Object Snap Settings

#### **Modifying the Text Style**

Many companies or organizations will want you to change the font that will be used in their drawings. You probably should not change the AutoCAD system defaults, but you can make a new Text Style for the Metric template. For the principle of ease, name the Text Style "Mechanical". Select the Text Style tool on the Text panel under the Annotate Tab to open the Text Style window.





Figure 8.6 – Text Style window

As you can see in Figure 8.6, the system is set to Standard Style and the Font is "txt". In the Preview window, you can see that the Txt font is edgy and may not meet the visual requirements of your corporation. The Height is 0.0000, which means that whatever setting the System Variable Textsize is registered will be the size of the text when using Mtext. Notice there are check boxes for Upside down, Backwards and Vertical text if you so desire.

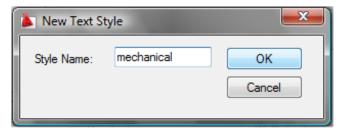


Figure 8.7 – Naming a New Text Style

To make a new text style, select the New button and the New Text Style window will appear. Type the word "mechanical" for the Style Name and press the OK button as shown in Figure 8.7. The Text Style window will show the style name as mechanical. Pick Arial for the Font name as shown in Figure 8.8. Select Apply and OK to exit the dialogue box.

To change the default text size, type textsize at the command line. Type 3.0 and Enter as shown in Figure 8.9.

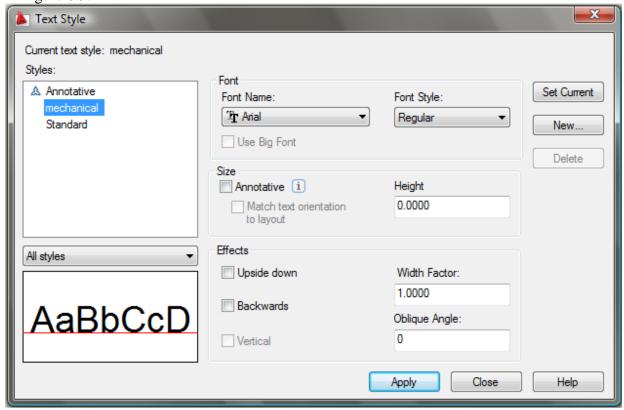


Figure 8.8 – Selecting a Font with the Text Style window

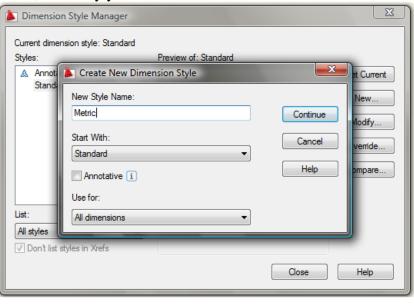
```
Command: '_style
Command: textsize
Enter new value for TEXTSIZE <0.2000>: 3
Command:
```

Figure 8.9 – Setting the Text Size Variable at the Command Line

#### **Creating a Metric Dimension Style**

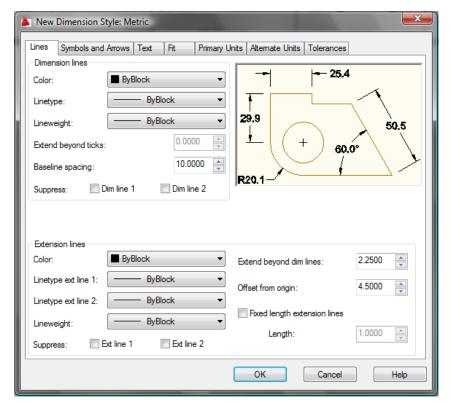
In your previous problems and practice exercises, you opened the Dimension Style window and modified the dimension variables on every drawing. As with Layers, Object Snaps and Text Styles, you want to make a custom variation using the Standard Dimension Style as the starting point. Open the Dimension Style Manager window by selecting the Dimension Style tool on the Dimensions panel under the Annotate tab (see Figure 8.10). There is a list of Styles on the left, a Preview of the style highlighted, the Set Current, New, Modify, Override and Compare buttons, Description field and Close and Help buttons. In the past, you have modified the Standard Style using the Modify button, but today you will select the New button to make the Metric Dimension Style.





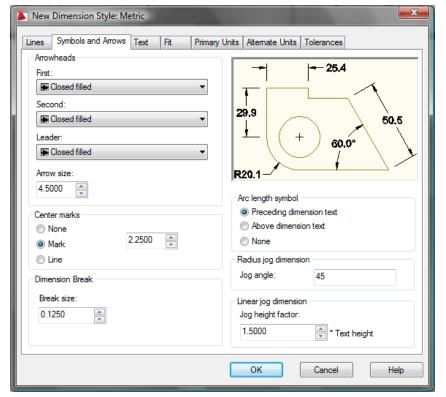
Type in the New Style Name, "Metric," retain the Standard style to Start With, and Use for all dimensions. Then select the Continue button to enter the dialogue box that will allow you to set all the variables for the new Metric Dimension Style (Figure 8.10).

Figure 8.10 – Dimension Style Manager



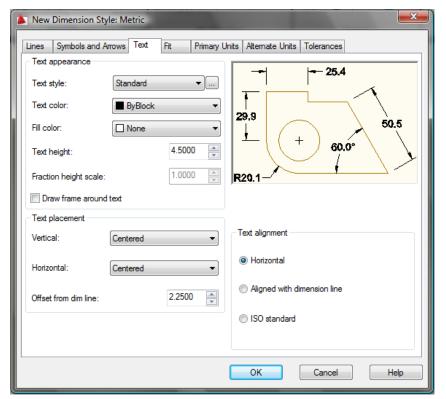
The New Dimension Style window will appear. The Lines tab shown in Figure 8.11 allows you to alter every part of Dimension Lines and Extension Lines. Change Baseline Spacing to 10, Extend beyond dim lines to 2.25, and Offset from origin to 4.5. Select the next tab as you proceed from left to right.

Figure 8.11 – Modify Dimension Style, Lines tab



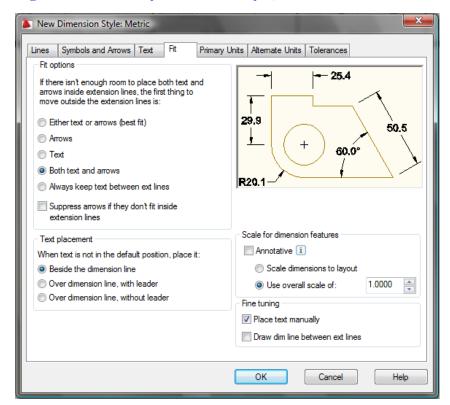
The Symbols and Arrows tab allows you to change the settings for Arrowheads and Center Marks. Make the Arrow size 4.5 and the Center marks 2.25 as shown in Figure 8.12.

Figure 8.12 – Modify Dimension Style, Symbols and Arrows tab



Proceeding to the Text tab, you can choose to edit the Text Appearance, Text Placement and Text Alignment. Change the Text height to 4.5 and the Offset from dim line to 2.25 as shown in Figure 8.13.

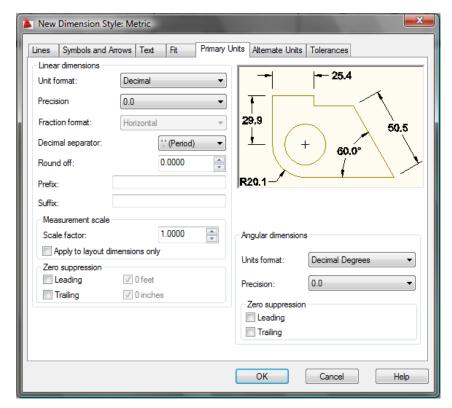
Figure 8.13 – Modify Dimension Style, Text tab



dimension the variables to compensate for room issues. You will make a couple of changes on this tab. First select the radial button for "Both Text and Arrows." choosing this radial button, the Diameters will flanked bv regular dimension lines instead of using a leader. Now, check the box for placing the text manually when dimensioning. This will allow you to move the text in every direction on the final step of inserting a dimension (Figure 8.14).

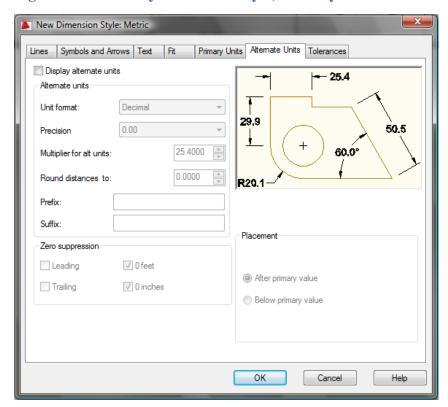
The Fit tab allows you to

Figure 8.14 – Modify Dimension Style, Fit tab



In the Primary Units tab, the Unit format will remain Decimal, but the Precision setting will change to 0.0 as shown in Figure 8.14. other The Linear Dimension settings are used periodically, such as Round Off, but the 1.0000 Factor Scale in Measurement Scale should always stay at one Confusing this setting with other scale factors like line or text scale will change the value of all the dimensions in the AutoCAD drawing.

Figure 8.15 – Modify Dimension Style, Primary Units tab



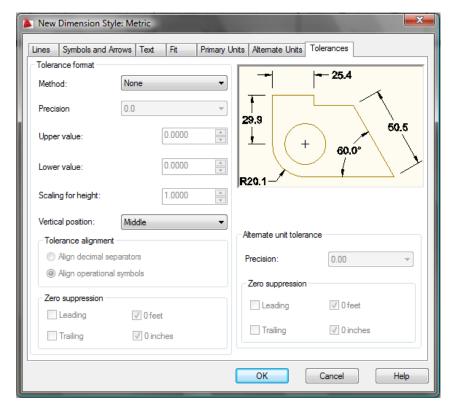
are to be Decimal Degree and set to 0.0 precision to allow the reader of the print to see the angles in at least a tenth of a degree.

The Angular Dimensions

The Alternate Units tab would be used when you want to list the English value of the Metric unit below or alongside the dimension text. For example, if you checked "Display alternate units", a dimension showing 25.44 millimeters will have the (1.00) alternate dimension in parenthesis below the 25.4 text.

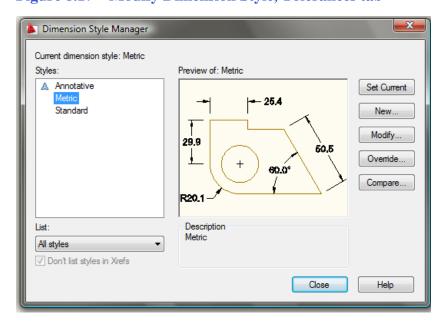
Figure 8.16 – Modify Dimension Style, Alternate Units tab

If you desire to set this function, make the multiplier for all units to be 0.03937.



The Tolerance tab is an option mostly used by a Mechanical Designer or Engineer when they need to discuss the range of allowable error in the part when manufacturing accepting the components at the production site. Right now this is being addressed in the notes that will be typed in every drawing you do. As the become parts more complex, this feature will be utilized to correctly show the detail dimensions (Figure 8.17).

Figure 8.17 – Modify Dimension Style, Tolerances tab

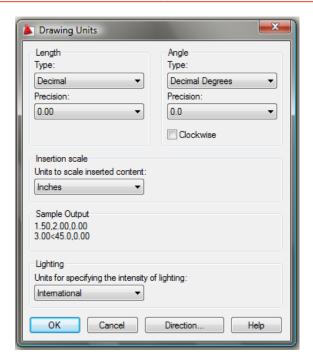


To save the changes that you made in the Metric Dimension Style window, select the OK button. When you have more than one style listed in the Styles window in the left side of the dialogue box, highlight the style you desire and press the Set Current button. Now press the Close button on the first window (Figure 8.18) to finish the procedure.

Figure 8.18 – The finished Metric dimension style

In the other templates that you will create, arrow heads will change to architectural ticks, and the Unit Format will change from Decimal to Architectural. You will want to make changes to the dimension variables based upon what your customer or industrial workers expect to see in their drawing. Remember, in most cases you are the detailer of the design, but others will remark on your choices when they have to read your product.

#### **Modifying the Drawing Units**



When you observe the units on the status bar, the system default is a four decimal place number, and the angular precision shows figures rounded to a whole numbers. From the Menu Browser, select Format. Units modify to these adjustable units in the AutoCAD drawing. You may want to change the Decimal Degrees to 0.0. Also, for the Metric Template, you should change the Length Precision to 0.00 (Figure 8.19). Many of you will use this dialogue box to change from decimal to architectural units in another template.

Figure 8.19 – Setting Drawing Units

#### **Setting the Drawing Limits**

Under Format in the Menu Browser under Format, you will see the option to select the Drawing Limits. When selected, at the Command line, the remark "Specify lower left corner or [ON/OFF], 0.0000, 0.0000>:" will appear. Hit Enter to retain the 0,0 lower left limit, but when the second statement "Specify upper right corner <12.0000,9.0000>:" appears, type 400,240 to make a larger field on the graphical display when the drawing begins (Figure 8.20).

```
Command: '_limits

Reset Model space limits:

Specify lower left corner or [ON/OFF] <0.0000,0.0000>:

Specify upper right corner <12.0000,9.0000>: 100,60

Command:
```

Figure 8.20 – Setting the Drawing Limits at the Command Line

#### **Modifying the Linetype Scale**

The Linetype scale is the last system variable that you will change in the Metric template. At the Command Line, type "Itscale" and hit Enter. At the prompt "*Enter new linetype scale factor* <1.0000>:" type 10. You will be able to see your hidden, section and centerlines better when the drawing field is larger (Figure 8.21).

```
Reset Model space limits:
Specify lower left corner or [ON/OFF] <0.00,0.00>:
Specify upper right corner <12.00,9.00>: 400,240
Command: ltscale
Enter new linetype scale factor <1.0000>: 10
```

Figure 8.21 – Modifying the Linetype Scale at the Command Line

#### **Saving a Drawing Template**

To save your new template, select Save Drawing As and the Save Drawing As window will appear as shown in Figure 8.21. You can save the template anywhere such as a floppy drive, server drive or in the AutoCAD template folder.

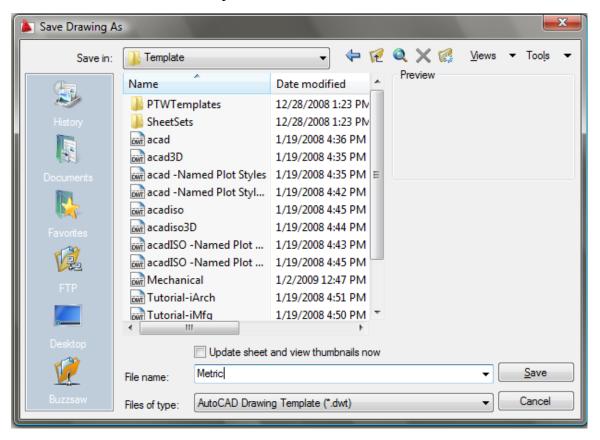


Figure 8.22 – Saving the Metric Template

If you are using the same computer every day, save the file in the AutoCAD template folder, type the file name "Metric" and choose the File Type to be AutoCAD Drawing Template File (\*.dwt) as shown in Figure 8.22. After clicking the Save button, a Template Description window will appear for you to type the Description, "Metric Drawing Template," and maintain the English measurement system. Always pick the English measurement if you are working on drawings where you desire non-European looking dimensions.

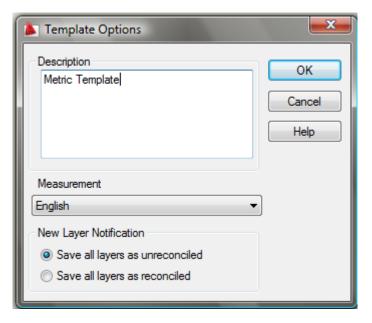


Figure 8.22 – Creating a Template Description

To make any changes to the template if an omission is discovered, open the template (dwt) in AutoCAD, make the changes, and save your work. If you do not update your basic guiding tools, then you will forever be altering the drawings manually. Your next step in the World Class CAD training package is to make an Architectural template. You may continue with additional patterns for Civil and Electrical Engineering for future projects.

\* World Class CAD Challenge 02-17b \* - This task is not timed but we do challenge you to test your Metric template on some sample drawings to discover whether you would be required to modify any system variables or create a layer that is forgotten. Continue to test your templates, each time you can write down your omission and open the template, make the change to maintain your World Class status.